



Dart Hawkesbury
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D4151-043
Job Sheet 167264



Part No: D4151-043

Job Qty: 4 ea

Part Name: Basket Fwd Hardpoint Assembly, Upper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

DWG. Rev. ~~100~~ C ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/9/17	0.00	0.00	Start Up Small Fab		
100	Small Fab	4 pcs		11/10/17	0.00	0.42	Small Fab		
110	QC	4 pcs		11/10/17	0.00	0.00	QC5		
120	Packaging	4 pcs		11/10/17	0.00	0.00	Packaging3	<i>StoB</i>	
130	QC21-SA	4 Ea		11/10/17	0.00	0.00	QC21		<i>SD 17/11/14</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4C13A <i>AA-overco2</i>	8	90	0	0
	D4151-3 <i>stoB</i>	8	6	0	0
	D4151-7 <i>stoB</i>	4	11	0	0
	MS21043-4 <i>st 304</i>	8	1,011	0	0
	NAS1149C0432R <i>GA</i>	16	1,354	0	0

5000666
2X H65714
F164342
FM137170
FM134676-15

Part Specifications

Specifications could not be found.

D4151-3 6 qui apparaît pas !!

Plex 10/27/17 11:29 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		PART NO: D4151-043 Revision: Operation: Start up Operation Change No:		
Date : _____		Step #: _____		QTY Effective : _____				
Description Work Order Deviation								
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defe ☐ Inspection Incomplete ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete ☐ Drill Holes ☐		Misaligned/off center ☐
OTHER : _____						Turning Sequence ☐		

Mfg Date: 11/07/17
Job No: 167264

S007360
 Basket Fwd Hardpoint Assembly, Upper

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